Dart Aerospace Ltd.
1270 Aberdeen St
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D205-634-113
Job Sheet 198376

Part No: D205-634-113 **Job Qty:** 1 pcs
Part Name: Skidtube with Thru-Bolt Standard Wearplates Fits LH or RH

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 7/25/19 **Job Tracking No:**
Due Date: 8/12/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:** ORDER 18268
Note: DWG REV I SHEET 13 IPP REV:B 14.04.21 NEW ISSUE DD VERF:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Standard Run Hrs	Workcenter/Supplier	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		8/12/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	

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DART AEROSPACE
Container No: S212148
Part: D205 – 634 – 113
Job No: 198376
Serial No/Batch: S212148
Revision:
Inspector:
Exp Date:
Instructions: TC STC SH96 – 88 Issue 3 FAA STC SR00563NY 08/08/11, EASA

Mark B. 9/9/2019.

				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 **QC 4**	1 pcs	8/12/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	DAS 75 9-89 9/9/2019
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
130 **Packaging 3-1 - Stock - B4B**	1 pcs	8/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	9/9/2019
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 **DC - 1 - B4B**	1 pcs	8/12/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	DAS 21 9-89 SEP 09 2019
140 **QC 21 - FG**	1 pcs	8/12/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS
				QC 21 - SA - 53	21 SEP 09 2019 9-89

Part Op Descriptions:
110 - (Pick Kit)
120 - (QC4- 100% Inspect kits for completeness)
130 - (Identify as per dwg & Stock Location:_____) Identify and pack for shipping as per PPP D205-634-113
135 - (Document Control)Photocopy bluefile &type labels per PPP D205-634-113 CHG 001
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-145	Replacement Skidtube with Thru-Bolt Standard Wearplates Fits LH or RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S187720
K10003	Saddle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S209241

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D205-634-145	1	2	0
	K10003	1	5	0

Part Specifications

Specifications could not be found.

Plex 7/25/19 12:54 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only ☐

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐
Machining ☐ Small Fab ☐ Prod. Eng. Coor. ☐ Water Jet ☐
Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐
Quality ☐

Date :	Sequence #:	QTY Affected :	MRB (QSI042)

Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor
		QC / QA Coordinator

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Presservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

☐ Pressure/Forced ☐ Contamination ☐ Power Loss/Surge ☐ Positioned Wrong
☐ Bending ☐ Misaligned/off center ☐ Folio/Program ☐ Outside Tolerance
☐ Crushing ☐ BOM/Route ☐ Grain Direction ☐ Drawing
☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Finish
☐ Crimp/Kink/Ripple/Wave/Twist ☐ Incomplete/Unclear Instructions ☐ Wrong Stock Pulled ☐ Part Lost/Missing
☐ Marks/Chatter ☐ Drill Holes ☐ Out of Sequence ☐ Misread
☐ Mislabeled ☐ Fit/Function ☐ Off-set/Set-up

Other/Details:

Change Record

Part Number: D205-634-113/-113BK (K10003 PRODUCTION KIT)

Description: SKIDTUBE STD w/ THRU BOLT WEARPLATES

CHG #	DATE	BY	RELEVANT DOCUMENTS	ECN #
001	14.04.15	KJ	D412-1008 REV A, DSI 9152 REV G, D5061, D5083, D5084 REV A	14-552
			D205-634 REV H, ICA-D25-634 REV 5, MDL-D205-634 REV AD	